PCT





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7:

A61K 9/127, 31/665, 31/675, 31/685, C07D 259/00, 487/22, C07F 9/02

(11) International Publication Number:

WO 00/48572

(43) International Publication Date:

24 August 2000 (24.08.00)

(21) International Application Number:

Belmont, CA 94002 (US).

PCT/US00/04140

A1

(22) International Filing Date:

16 February 2000 (16.02.00)

(30) Priority Data:

60/120,483

18 February 1999 (18.02.99) US

KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ,

(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES,

MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML,

FI, GB, GD, GE, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP,

MACEUTICALS, INC. [US/US]; 227 Lyndhurst Avenue, MR, NE, SN, TD, TG).

(72) Inventors; and

(75) Inventors/Applicants (for US only): MORIMOTO, Bruce, H. [US/US]; 2025 Helena Way, Redwood City, CA 94061 (US). BARKER, Peter, L. [US/US]; 510 Plaza Alhambra #7, El Granada, CA 94018 (US).

(71) Applicant (for all designated States except US): AMUR PHAR-

(74) Agents: FRANKFORT, Howard, M. et al.; Darby & Darby P.C., 805 Third Avenue, New York, NY 10022-7513 (US). **Published**

With international search report.

(54) Title: PHOSPHOCHOLINE LINKED PRODRUG DERIVATIVES

THERAPEUTIC (1) AGENT

(57) Abstract

Disclosed are compounds of general formula (I) that function as prodrugs, thereby increasing bioavailabilities of the linked therapeutic agents, wherein the LINKER is (i) substituted or unsubstituted alkyl, (ii) substituted or unsubstituted alkenyl, (iii) substituted or unsubstituted alkanoyl, (iv) substituted or unsubstituted alkenoyl wherein the double bond is cis, and (v) (ortho or para) carbonyl-substituted aryl; and wherein the subtituent is each an independent group or linked together thereby forming a ring; and wherein X is one or more substituted or unsubstituted group containing one or more O, N, or S atom and wherein the substituent is each an independent group or linked together thereby forming a ring; and wherein the therapeutic agent is an alcohol-containing water-insoluble steroids or another alcohol containing compounds and methods to prepare such compounds.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AΤ	Austria	FR	France	LU	Luxembourg	SN	Senegal
ΑU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
ΑZ	Azerbaijan	GB	United Kingdom	MC	Мопасо	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
ВJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	ltaly	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
СН	Switzerland	KG	Kyrgyzstan	, NO	Norway	zw	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DV	Dammanla	1 1/		0.51			

SE

Sweden

Singapore

LK LR Sri Lanka Liberia



DK

EE

Denmark

Estonia

PHOSPHOCHOLINE LINKED PRODRUG DERIVATIVES

FIELD OF THE INVENTION

5

15

20

25

The present invention is directed to a novel class of phosphocholine-linked derivatives which not only increase water solubility, but also function as true prodrugs, allow phosphocholines or phosphocholine congeners to be attached to a variety of functional groups on the therapeutic agent, and have the potential on being able to control the rate of release of the pharmaceutical agent.

10 BACKGROUND OF THE INVENTION

Conventional means for delivering pharmaceutical and therapeutic agents to mammals often are severely limited by chemical and physical properties of the agent, such as aqueous solubility. For example, oral delivery of many biologically-active agents would be the route of choice if not for poor bioavailability due to the limited dissolution of the active agent and subsequent absorption.

Water insoluble therapeutic agents are particularly difficult to administer parenterally. Formulations often require inclusion of a variety of emulsifiers, such as CREMOPHOR® EL. But CREMOPHOR®, which is poly(oxyethylene)-40-castor oil, can result in hypotension, dyspnea, angioedema, or generalized urticaria. These hypersensitive reactions can lead to life-threatening conditions, and it is recommended that all patients be premedicated with corticosteroids, diphenhydramine, and H2 antagonists to avoid severe hypersensitivity.

10

15

20

25

• 30

Another emulsifier is administered in Propofol, an anesthetic. This emulsion contains soy bean oil, glycerol, and egg phosphatide that create a microbial contamination problem with the current formulation of propofol, which can result in life-threatening illness or death from fever, infection or sepsis. This is especially problematic for post-operative or intensive care unit (ICU) patients. Although U.S. Patent 5,714,120 discloses a method to minimize microbial contamination by the addition of a preservative, this formulation is not an antimicrobial preserved product by USP standards and extrinsic contamination remains problematic.

There is thus a need in the art for methods and compositions to enable potential therapeutic agents to be rendered soluble thereby circumventing the need for emulsifiers and providing for safer and more efficacious therapeutic agents.

SUMMARY OF THE INVENTION:

In one aspect, the present invention provides a method for enabling potential therapeutic agents to be rendered soluble comprising the steps of inserting one or more linker moieties having one or more primary alcohol group between a phosphocholine or a phosphocholine congener to the therapeutic agents having one or more compatible group.

In another aspect, the present invention provides a method for increasing the bioavailability of a pharmaceutical agent, comprising the steps of derivatizing the agent with one or more linker moieties, producing an intermediate, recovering and coupling the intermediate with phosphocholine or a phosphocholine-congener to the linkers, producing a final derivative and administering the final derivative to a mammal, wherein the agent in derivative form is significantly more soluble in aqueous media than the agent in non-derivatized form.

-3-

In yet another aspect, the present invention provides a composition of matter comprising an isolated phosphocholine linked via a linker to propofol, a sedative or anesthetic agent.

In yet another aspect, the present invention provides a pharmaceutical formulation for treating a mammal suffering from cancer comprising an isolated phosphocholine linked via a linker to paclitaxel and a physiologically acceptable vehicle, carrier, binder, preservative, stabilizer, flavor, etc., as called for by accepted pharmaceutical practice.

The aqueous solubilities of the compounds described herein are evaluated by several methods known in the art, such as preparing a saturated solution of the compound in water, removing a known volume of the solution, and quantitating the amount of the compound in that solution using standard analytical techniques, like HPLC or LC-MS.

These and other aspects of the present invention will be apparent to those of ordinary skill in the art in light of the present description, claims and drawings.

DETAILED DESCRIPTION OF THE INVENTION

5

25

30

The invention in its broad aspects relates to phosphocholine or phosphocholine congeners, attached via a linker, to a therapeutic agent.

Phosphocholine derivatives of therapeutic agents containing a primary alcohol or a phenol are readily cleaved by phosphatases and mammalian esterases. The preparation of phosphocholine derivatives of biologically active agents has been reported (e.g., U.S. Patent No. 5,703,063). However, if the phosphocholine is attached to a secondary or sterically hindered alcohol, hydrolysis or removal of the phosphocholine does not occur rapidly or to a large extent.

-4-

The present invention advantageously provides insertion of a linker between the phosphocholine and the secondary alcohol of the therapeutic agent wherein the phosphocholine is bound to the linker via a primary alcohol or phenol functional group inherent in the linker. This formulation facilitates enzymatic cleavage of the phosphocholine linker bond and liberates the primary alcohol or phenol of the linker. The linker then spontaneously eliminates to liberate the therapeutic agent and an inert molecule arising from the decomposed linker.

5

10

15

20

25

30

Poor water solubility of biologically active agents is, in many cases, the reason for poor bioavailability of the compounds. The compounds described herein display no less than 5 to 10-fold increased biological activity and/or aqueous solubility as compared to the non-derivatized therapeutic agents when administered by the same route. Preferably, the compounds display increased biological activity and/or aqueous solubility in the range from one hundred fold to one hundred thousand fold relative to the non-derivatized therapeutic agents. Thus, the compounds described herein are useful for the enhanced bioavailability of otherwise water-insoluble compounds.

The phosphocholine congeners include, but are not limited to, O-phosphoserine; O-phosphothreonine; O-phosphotyrosine and their mono- and di-N-methyl derivatives; O-phosphoethanolamine and their mono- and di-N-methyl derivatives.

Although the compounds of this invention can include phosphocholine or phosphocholine congeners, they will be described below as compounds having phosphocholine of general FORMULA I:

10

15

20

25

wherein the LINKER is one or more of the groups selected from the group consisting of (i) substituted or unsubstituted alkyl, (ii) substituted or unsubstituted alkenyl, (iii) substituted or unsubstituted or unsubstituted or unsubstituted alkanoyl, (iv) substituted or unsubstituted alkenoyl wherein the double bond is cis, and (v) (ortho or para) carbonyl-substituted aryl; and

wherein the subtituent is each an independent group or linked together thereby forming a ring; and

wherein X is one or more substituted or unsubstituted group containing one or more O, N, or S atom and

wherein the substituent is each an independent group or linked together thereby forming a ring; and

wherein the therapeutic agent is selected from the group consisting of alcohol-containing water-insoluble steroids and another alcohol containing compounds.

The (ortho or para) carbonyl-substituted aryl of the LINKER is selected from the group consisting of ortho- CR_1R_2 -substituted aryl-CO, substituted aryl-ortho- CR_3R_4 -CO, substituted aryl-ortho- CR_3R_4 -CO, substituted aryl-ortho- CR_3 - CR_4 -CO wherein the double bond is cis, ortho- CR_1R_2 -substituted aryl- CR_5R_6 -CO, and substituted aryl-(ortho or para)-CO.

The aryl substituents may optionally be selected to accelerate or decelerate the rate of enzymatic cleavage of a phenolic phosphocholine. Examples of substituents accelerating the rate of enzymatic cleavage would be nitro, alkyl or aryl sulfonyl, alkyl or aryl keto, alkyl or aryl oxycarbonyl in the

10

25

30

ortho and/or para positions relative to the phenolic phosphocholine. Examples of substituents decelerating the rate of enzymatic cleavage of a phenolic phosphocholine would be alkyl, alkoxy, alkylthio in the ortho and/or para positions relative to the phenolic phosphocholine.

The aryl is selected from the group consisting of benzene, naphthalene, pyridine, pyrrole, thiophene, furan, imidazole, thiazole, oxazole, pyrimidine, indole, benzimidazole, benzthiazole, benzofuran, benzothiophene and quinoline, each bearing one or more of the group consisting of hydrogen, C_{1-8} -alkyl, C_{1-8} -alkoxy, F, Cl, Br, C_{1-8} -alkoxycarbonyl, amino, substituted amino, nitro, C_{1-8} -alkylthio, C_{1-8} -alkyl sulfoxido, and C_{1-8} -alkylsulfono.

In one embodiment, the present invention is a compound having a general formula I wherein (i) said alkyl has the formula CR_1R_2 , (ii) said alkenyl has the formula $CR_1R_2-CR_3-CR_4$, (iii) said alkanoyl has the formula $CR_1R_2-CR_3R_4-CR_5R_6-CO$, (iv) said alkenoyl has the formula $CR_1R_2-CR_3=CR_4-CO$ and wherein the double bond is cis, and (v) said substituted aryl has the formula $aryl-CR_1R_2$; and

wherein R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 are the same or different and are selected from the group consisting of

- (i) hydrogen;
- (ii) linear, branched, and unsaturated C_{1-12} -alkyl;
- (iii) substituted C_{1-8} -alkyl, wherein the substituent is selected from the group consisting of Y1-Y24, wherein
 - Y1 is hydroxy,
 - Y2 is C_{1-8} -alkoxy,
 - Y3 is carbo- C_{1-8} -alkoxy,
 - Y4 is C_{1-8} -alkylamino,
 - Y5 is di-C₁₋₈-alkylamino,
 - Y6 is C_{6-12} -arylamino,
 - Y7 is C_{6-12} -aryloxy,
 - Y8 is amino,

25

30

35

```
Y9 is amino-C<sub>2</sub>-C<sub>8</sub>-alkoxy,
                    Y10 is C_{1-8}-alkylthio,
                    Y11 is C_{6-12}-arylthio,
                    Y12 is acetamido,
 5
                    Y13 is mercapto,
                    Y14 is benzamido,
                    Y15 is carboxamido,
                    Y16 is phthalimido,
                    Y17 is guanidino,
10
                    Y18 is ureido,
                    Y19 is isothioureido,
                    Y20 is carboxy,
                    Y21 is (C_{6-12}) aryl - (C_{1-8}) alkyl,
                    Y22 is (C_{6-12}) aryl - (C_{2-8}) alkenyl,
15
                    Y23 is aromatic heterocyclo(C<sub>1-8</sub>)alkyl,
```

and Y24 is aromatic heterocyclo- (C_{2-8}) -alkenyl wherein the heterocyclic group of Y23 and Y24 have 5-10 ring atoms and have up to two O, N, or S heteroatoms; and(iv) substituted Y21 or substituted Y23 wherein the substituent is selected from the group consisting of Y1, Y2, Y4, Y5, Y7, Y8, Y12, Y14, Y17-Y20, and Y25-Y29 wherein

Y25 is halogen, Y26 is C_{1-8} -alkyl, Y27 is amino- C_{1-8} -alkyl, Y28 is C_{6-12} -aroyl, and Y29 is C_{1-8} -alkanoyl.

Unless specified otherwise: (i) alkyl, alkenyl and alkynyl denote straight and branched hydrocarbon chains having single, double and triple bonds, respectively; (ii) C_{6-12} -aryl groups denote unsubstituted aromatic ring or rings such as, for example, phenyl or naphthyl; (iii) hetero denotes the heteroatoms O, N, or S; (iv) aromatic heterocyclic have five to ten ring atoms and contain up to four heteroatoms; (v) halogen or halo denote F, Cl, Br, or I atoms; and (vi) alkoxy denotes an alkyl group attached to O.

10

20

25

30

35

Examples of C_{1-8} -alkyl or C_{2-8} alkenyl groups include methyl, ethyl, propyl, isopropyl, butyl, t-butyl, sec-butyl, pentyl, isopentyl, hexyl, vinyl, allyl, butenyl and the like; aromatic heterocyclic group is selected from the group consisting of pyridyl, thienyl, furyl, indoyl, benzthienyl, imidazoyl, thiazolyl, quinolyl and isoquinoyl.

The compounds containing the R-groups described herein can be purchased from numerous commercial sources such as Sigma Chemical Company (St. Louis, MO), Aldrich Chemical Company (Milwaukee, WI), Acros Organic Chemicals (Pittsburgh, PA), or Fluka Chemical Corporation (Milwaukee, WI). All other compounds not directly available from commercial sources can be prepared from commercially available starting materials by anyone skilled in the art of synthetic organic chemistry.

The preferred linkers are the compounds wherein R_1 is hydrogen, and R_2 , R_3 , R_4 , R_5 and R_6 are the same or different and are selected from the group as defined above.

The most preferred linkers are compounds of the above formula wherein R_1 and R_2 are hydrogen and R_3 , R_4 , R_5 and R_6 are the same or different and are selected from the group as defined above.

More than one linker per therapeutic agent molecule can be present when more than one appropriate functional group (X) exists. In such case, the order of removal of multiple phosphocholines on a single therapeutic agent would depend on a number of factors: (i) steric effects, (ii) nature of linker, (iii) nature of X. Steric effects influencing the order of removal of multiple phosphocholines would be determined by the immediate steric environment of the specific phosphocholine-linked therapeutic agent. Sterically crowded phosphocholine-linked therapeutic agents would be predicted to be enzymatically cleaved more slowly than non-sterically crowded phosphocholine-linked therapeutic agents. Substituents on the linker may drive the elimination of the linker by sterically favoring a geometric form of the

10

15

20

25

30

35

intermediate linker-therapeutic agent which self-eliminates more rapidly. Variables in the nature of the linker include inherent differences in the kinetics of the decomposition of the various linkers, and include the nature of substituents of substituted phenyl based linker as described (above/below). Variables in the nature of X include electronic effects of X as a leaving group. Generally, the more electronically deficient X is a better leaving group and hence is eliminated more rapidly and regenerates the therapeutic agent faster than an electronically rich X.

X is selected the group containing one or more O, N, or S atom selected from the group consisting of O, (O)CO, NR_8 , NR_8 CO, NR_8 CO NR_9 , NR_8 (SO₂), NR_8 CS, NR_8 CS NR_9 , ONR_8 , ONR_8 CO, NR_8 (O), NR_8 (O) CO, nitrogen heterocycles, amide and urea internal in the therapeutic agent.

 $\ensuremath{R_{8}}$ and $\ensuremath{R_{9}}$ are the same or different and are selected from the group consisting of

- (i) hydrogen;
- (ii) linear, branched, and unsaturated C_{1-12} -alkyl;
- (iii) substituted C_{1-8} -alkyl, wherein the substituent is selected from the group consisting of Y1-Y13 and Y15-Y25;
- (iv) substituted Y21 or substituted Y23 wherein the substituent is selected from the group consisting of Y1, Y2, Y4, Y5, Y7, Y8, Y12, Y14, Y17-Y20, and Y25-Y29.

There may be more than one X in the therapeutic agent and, hence, more than one phosphocholine linked to the therapeutic agent.

 $\ensuremath{\text{R}_{\text{8}}}$ and $\ensuremath{\text{R}_{\text{9}}}$ may be linked together thereby forming

- (i) a ring of three to six carbon atoms, or
- (ii) a ring of two to five carbon atoms and one O, or S heteroatom, or substituted heteroatom NR_7 ; wherein R_7 is selected from the group consisting of Y21, Y26, and Y28-Y31.

 R_{B} and / or R_{9} may be connected to the therapeutic agent molecule thereby forming alkylene bridge of from one to five carbon atoms and one or two O, S or NR, heteroatoms; wherein R_{7} is selected from the group consisting of Y21, Y26,

Y28-Y31, and the pharmaceutically acceptable salts thereof.

-10-

Examples of therapeutic agents which benefit from a phosphocholine linker:

5

10

15

20

25

30

35

Numerous biologically active compounds suffer from low water solubility and poor bioavailability. One family of such compounds are steroids, which are in general, poorly bioavailable. The steroids include testosterone, cardiotonic steroids, and other steroids with biological activity.

Testosterone is prescribed therapeutically for men with low levels of endogenous testosterone. Delivery is problematic, however, and necessitates the use of, for example, a testosterone impregnated patch which must be applied directly to the shaven scrotum. A water soluble phosphocholine-linked prodrugs of testosterone could therefore be useful in circumventing delivery of the therapeutic agent.

Cardiotonic steroids, such as digitoxigenin, digoxigenin and ouabugenin are currently used therapeutically. However, their low levels of oral availability makes dosing difficult and the potential for an overdose an important consideration for the attending physician. Phosphocholine linked steroids have the potential to be delivered intravenously, nasally, perorally, intratracheally, administered by patch, etc.

Other steroids with biological activity are candidates for derivatization with phosphocholine linkers. Dehydroepiandrosterone (DHEA), etiocholanolone, pregnenolone, estradiol, estrone, dexamethasone and hydrocortisone are a few examples of steroids which could benefit by deriavatization with a phosphocholine linker.

Anti-neoplastic agents, for example, paclitaxel and other taxanes, etoposide, vincristine, vinblastine, and topoisomerase I inhibitors like camptothecin, irinotecan (Pharmacia & Upjohn, Kalamazoo, MI), topotecan (SmithKline Beecham, Philadelphia, PA), CPT11 (Bristol-Myers Squibb, Princeton, NJ); antiviral agents, including nucleoside analogs

5

10

15

20

25

30

-11-

and protease inhibitors, such as nelfinavir (Agouron, LaJolla, CA), saquinavir (Roche, Nutley, NJ), crixivan (Merck, West Point, PA), ritonavir (Abbott, N. Chicago, IL); antibiotics, particularly mitomycin, bleomycin, daunorubicin, doxorubicin, actinomycin, and amphotericin; anesthetics, such as propofol and barbituates, for use in general anesthesia or sedation; analgesics, such as morphine, codeine, and Ziconotide (Neurex, Menlo Park, CA); therapeutic peptides or peptidomimetics, composed of D-amino acids, L-amino acids, or amino acid analogs, acting as enzyme inhibitors, receptor ligands, or disruptors of protein-protein interactions, such as cyclosporin A; therapeutic polypeptides or proteins, such as leptin, growth hormone, calicitonin, vasopressin, renin, prolactin, thyroid and parathyroid hormones, corticotropin, corticotropin-releasing factor, follicle stimulating hormone, luteinizing hormone, gonadotropin, atrial peptides, isolated from natural sources or produced by recombinant DNA technology; nucleic acids, such as anti-sense oligonucleotides or nucleic acids for gene therapy, composed of ribo- or deoxyribonucleotides or nucleotide analogs. Unless otherwise noted, the compounds described herein can be purchased from numerous commercial sources, such as Sigma Chemical Company (St. Louis, MO, Calbiochem-Novabiochem (San Diego, CA), Research Biochemicals Inc. (Natick, MA), or Alexis Corp. (San Diego, CA).

Particularly preferred therapeutic agents for use in the present invention are Propofol and related anesthetic/sedative compounds. These compounds can be conjugated to phosphocholine or phosphocholine congeners via one or more linker pursuant to the present invention and used as anesthetic compounds. It is expected that these derivatized agents will be more effective due to their increased aqueous solubility.

-12-

Compounds of Formula I in pharmaceutical compositions

5

-10

15

20

25

30

35

The derivatized prodrugs of the present invention can be incorporated into pharmaceutical formulations to be used to treat mammals. Pharmaceutical formulations comprising the phosphocholine linked prodrugs derivatives of the present invention as one or more of the active ingredients, would in addition optionally comprise pharmaceutically-acceptable carriers, diluents, fillers, salts and other materials well-known in the art depending upon the dosage form utilized. The compounds of this invention may be utilized in compositions such as tablets, capsules or elixirs for oral administration; suppositories for rectal administration; sterile solutions or suspensions for injectable administration; sterile solutions for ocular or internasal administration, and the like.

Animals in need of treatment using compounds of this invention can be administered dosages that will provide optimal efficacy. The dose and method of administration will vary from animal to animal and be dependent on such factors as weight, diet, concurrent medication and other factors which those skilled in the medical arts will recognize.

Typical formulation of compounds of Formula I as pharmaceutical compositions are discussed below. It will be appreciated that the unit content of active ingredient or ingredients contained in an individual dose or dosage form need not in itself constitute an effective amount for the various usages of the phosphocholine linked prodrugs derivatives of the present invention since the necessary effective amount can be reached by administration of a plurality of such dosage forms.

About 0.5 to 100 mg of a compound or mixture of compounds, as the zwitterionic phosphocholine or as a pharmaceutically acceptable salt, is compounded with a physiologically acceptable vehicle, carrier, binder, preservative, stabilizer, flavor, etc., as called for by accepted pharmaceutical practice. The amount of active

-13-

ingredients in these compositions is such that a suitable dosage in the range indicated is obtained.

5

10

15

20

25

30

Typical adjuvants which may be incorporated into tablets, capsules and the like are a binder such as acacia, corn starch or gelatin; an excipient such as microcrystalline cellulose; a disintegrating agent like corn starch or alginic acid; a lubricant such as magnesium stearate; a sweetening agent such as peppermint, wintergreen or cherry. When the dosage form is in a capsule, in addition to the above materials it may also contain a liquid carrier such as a fatty oil.

Other materials of various types may be used as coatings or as modifiers of the physical form of the dosage unit. A syrup or elixir may contain the active compound, a sweetener such as sucrose, preservatives such as propyl paraben, a coloring agent and a flavoring agent such as cherry. Sterile compositions for injection can be formulated according to conventional pharmaceutical practice. For example, dissolution or suspension of the active compound in a vehicle such as water or naturally occurring vegetable oil like sesame, peanut, or cottonseed oil or a synthetic fatty vehicle like ethyl oleate or the like may be desired.

Buffers, preservatives, antioxidants and the like can be incorporated according to the acceptable pharmaceutical practice.

The products of Formula I can be made by using the following general synthetic scheme. The definitions of the substituent groups are the same as for Formula I except where noted. The following examples of reagents are intended to further illustrate the present invention without limiting it thereof.

GENERAL SYNTHETIC SCHEME

THP—O—LINKER—COOH + H—X—Therapeutic agent

Where Therapeutic agent = alcohol containing water insoluble steroids or another alcohol containing compound as defined in the specification; and

where X = O, N, or S containing groups as defined in the specification; and

where LINKER = unsubstituted or substituted alkyls or phenyls as defined in the specification; and where the primary alcohol part of the LINKER is protected with a tetrahydropyran (THP) or another alcohol protecting groups.

(FORMULA I)

The preferred products of Formula I can also be made by using the method depicted below. The definitions of the substituent groups are the same as for Formula I except where noted.

5

10

Chemistry example for as linker and -O- as X
THP — O — Th erape utic agent
DC C DM AP CH Cl ₃
THP O Therapeutic agent
Dowex (H ⁺) O Therapeutic agent
$\begin{array}{c} N(C H_2CH_3)_3 \\ O \\ CI \\ O \end{array}$
O P O Therapeutic agent N(C H ₃) ₃
O Therapeutics
H₂/PdC
O Th erape utic a

The following examples of compounds of Formula I by using Propofol as a therapeutic agent are illustrated in Example 1 below in Methods A or B. The biological activity of

WO 00/48572 PCT/US00/04140 -16-

phosphocholine linked prodrugs derivatives of the present invention are illustrated in the Example 2. Both examples are intended to further illustrate the present invention without limiting it thereof. The definitions of the substituent groups are the same as for Formula I except where noted.

Example 1

Method A

5

10

15

20

25

30

Preparation of Phosphocholine-linked Propofol (sedative/anesthetic) {2',6'-Diisopropylphenyl 4-(2-trimethyl ammoniumethyloxy) phosphonobutyrate}.

Ethyl 4-hydroxycrotonate (trans) (Kende, Org. Syn. Col. Vol. VII, p221) was treated with 2,3-dihydropyran and catalytic toluenesulfonic acid, according to Bernady (J. Org. Chem. 44, 1438, 1979) to yield ethyl 4-[2-tetrahydro pyranyl]oxycrotonate (trans). This compound was further treated with 0.1M LiOH in tetrahydrofuran, to yield the free acid (4-[2-tetrahydropyranyl] oxycrotonic acid), after acidification and work-up. This carboxylic acid was then coupled, via an ester bond, to 2,6-diisopropylphenol, utilizing N, N-dicyclohexyl-carbodiimide. After chromatographic purification on silica gel, the ester was then treated, in methanol, with a catalytic amount of Dowex 50W ion exchange resin to affect the removal of the tetrahydropyranyl protecting group. The resulting alcohol was treated with 2chloro-2-oxo-1,3,2-dioxaphospholane in the presence of triethylamine in chloroform. Upon completion of this reaction, the isolated phosphate intermediate was dissolved in acetonitrile, charged with trimethylamine, and heated @ 80°c for 72 hours. After removal of trimethylamine, the solvent was removed in vacuo, the residue was partitioned between ethyl acetate and water. Freezing and lyophylization of the aqueous phase yielded the 4-O-phosphocholine. This compound was then hydrogenated in water to yield the title compound. LC/MS, NMR, and combustion data are available.

Method B

5

10

15

20

25

30

35

Preparation of Phosphocholine-linked Propofol (Sedative, anesthetic) {2',6'-Diisopropylphenyl 3-[ortho-(O-trimethylammoniumethyl phosphonooxy)]propionate}.

To a solution of 3g of 2-hydroxycinnamic acid (trans) in 60mL of dry chloroform was added 7.6mL (eq) of triethylamine. This solution was cooled in an ice bath and 5.7g (2.2eq) of 2- chloro-1,3,5-dioxaphospholane-2-oxide was added dropwise at 0°C. The reaction was allowed to stir at room temperature for thirty minutes. A solution of 2,6 diisopropylphenol (Propofol) in 20mL of chloroform was added and the reaction was stirred at room temperature for 16hr. The reaction was then washed three times with water, and then dried (MgSO₄). Filtration and evaporation of the solvent yielded 10.5g of crude 2',6'-diisopropylphenyl 3-[ortho-(0ethylene phosphonooxy)]propionate. This intermediate was treated with excess trimethylamine in acetonitrile in a pressure vessel at 80°C for 72hr. Removal of the excess trimethylamine and evaporation of the acetonitrile yielded the crude phosphocholine derivative of 2',6'- diisopropyl phenyl 2-hydroxycinnamate. This intermediate was purified by chromatography (silica gel, CHCl₃/MeOH/H₂O 40:55:5) yielding approximately 100mg of material. Hydrogenation of this intermediate in aqueous ethanol, employing 5%Pd/C yielded the title compound. LC/MS and NMR data are available.

Example 2

Sleep indication in mice

The method which detects sedative activity following the protocol described by Simon et al. (*J. Pharmacol.* Paris, 13:241-252, 1982).

Mice (10 per group) are placed in Plexiglass cages (20 x 10 x 10 cm) and administered the test substance, propofol, produced as above as an i.v. bolus in two seconds. The latency to sleep and the occurrence of sedation/sleep are noted over a period of one hour. Sleep is indicated by the

loss of the righting reflex. Animals within a group are tested sequentially and the test is performed blind. The test substance will be evaluated in 5 escalating doses. Unmodified propoful (16 mg per kg) administered in the same experimental conditions, will be used as a reference compound. The LD_{50} for hypnotic activity is calculated following the method of Lichtfield and Wilcoxin (*J. Pharmacol. Exp. Ther.* 96:99-113, 1949).

<u>Lethal dose 50 (LD50) in mice</u>

5

10

15

20

25

The method, which determines the acute dose of a test substance causing 50% of death in a given animal species, follows the method described by Lichtfield and Wilcoxin.

After an 18 hour period of food deprivation but free access to water, mice will be administered the test substance as an i.v. bolus in two seconds. The appearance of morbidity, including local reaction and mortality, are noted for a period of 7 days, during which the animals have free access to food and water.

Ten mice are studied per group. The test is performed blind.

The test substance will be evaluated at 5 escalating doses.

No reference substance and no control group are offered for this experiment.

The LD_{50} is calculated at the end of the testing following the method of Lichtfield and Wilcoxin see J. Pharmacol. Exp. Ther. 96:99-113, 1949 above.

Variations of the present invention will suggest themselves to those skilled in the art, and are within the scope of the following claims:

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US00/04140

A. CLASSIFICATION OF SUBJECT MATTER									
IPC(7) : A61K 9/127, 31/665, 31/675, 31/685; C07D 259/00, 487/22; C07F 9/02									
US CL	: 424/450: 514/77, 79 80 81 82 85 86 92	00 100.	540/456 460 470 544/040						
US CL : 424/450; 514/77, 79, 80, 81, 82, 85, 86, 92, 99, 100; 540/456, 460, 478; 544/243, 337; 546/23; 548/113, 119; 549/220, 221, 222; 552/506, 507; 558/170, 171, 174									
B. FIE	LDS SEARCHED								
Minimum documentation searched (classification system followed by classification symbols)									
0.3. : 1	Please See Continuation Sheet								
Daguera									
Documentati	ion searched other than minimum documentation to	the extent	that such documents are include	ed in the fields seamhed					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched									
Electronic de	ata base consulted during the international search (n JE		- 1						
CAS ONLIN	JE	ame or dat	a dase and, where practicable,	search terms used)					
	· -								
C. DOC	UMENTS CONSIDERED TO BE RELEVANT								
Category *	Citation of demonstrate IV BE RELEVANT								
	Citation of document, with indication, where	appropriate	e, of the relevant passages	Relevant to claim No.					
A	US 3,630,432 A (CHASALOW) 03 November 19	98.		1-21					
A	WO 98/11906 A1 (AMUR PHARMACEUTICAL	S. INC.) 2	6 March 1998	1-21					
		_,, _	2 1.10.01 1990.	1-21					
				1					
				1					
	•								
				1					
i									
				1					
				·					
1									
I									
				1					
				1					
1				}					
				1					
			- -	L					
Further	documents are listed in the continuation of Box C.		See patent family annex.						
· Si	pecial categories of cited documents:	-T-	later document published after the int						
*A * do	A. Francisco	-	date and not in conflict with the appli	emailonal films date or priority					
of particul	defining the general state of the art which is not considered to be lar relevance		principle or theory underlying the inv	ention					
-		***							
"E" carlier app	plication or patent published on or after the international filing date	"X"	document of particular relevance; the	claimed invention cannot be					
			considered novel or cannot be considered when the document is taken alone	ered to involve an inventive step					
ectablish ti	which may throw doubts on priority claim(s) or which is cited to be publication date of another citation or other special reason (as								
specified)	the purposentiate date of another citation or other special reason (as	-Y-	document of particular relevance; the	claimed invention cannot be					
- '			considered to involve an inventive ste	n when the document is					
"O" document	referring to an oral disclosure, use, exhibition or other means		combined with one or more other suc being obvious to a person skilled in the	h documents, such combination					
	published prior to the international filing date but later than the	"&"	"&" document member of the same patent family						
Date of the ac	ctual completion of the international search	Date of	mailing of the international	and and a					
		Date Of	Date of mailing of the international search report						
10 May 2000		09	JUN 20 00						
	iling address of the ISA/US		red officer						
Comm	missioner of Patents and Trademarks	Authorized officer Mukund Shah Mukund Shah							
Box i	PCT	Mukund	T Shah	Tir					
	ington, D.C. 20231			70-(
Facsimile No. (703)305-3230 Telephone No. 703-308-1235									
orm DCT/ICA	/210 (second shoot) (July 1000)	<u> </u>							

INTERNATIONAL SEARCH REPORT	International application No.
	PCT/US00/04140
Continuation of B. FIELDS SEARCHED Item 1: 424/450; 514/77, 79, 80, 81, 8	2 05 05 02 02 02 02
478; 544/243, 337; 546/23; 548/113, 119; 549/220, 221, 222; 552/506, 507; 558/170, 17	2, 85, 86, 92, 99, 100; 540/456, 460, 11, 174
	•
	•
Form PCT/ISA/210 (extra sheet) (July 1998)	